WO 2005/113434 PCT/US2005/009677

WHAT IS CLAIMED IS:

- 1. A method comprising the steps of:
 - a) dispersing carbon nanotubes in an acidic medium to form dispersed carbon nanotubes with substantially exposed sidewalls; and
 - b) functionalizing the dispersed carbon nanotubes by covalently attaching functional groups to their substantially exposed sidewalls to yield sidewall functionalized carbon nanotubes.
- 2. The method of Claim 1, wherein the carbon nanotubes are selected from the group consisting of single-wall carbon nanotubes, double-wall carbon nanotubes, multi-wall carbon nanotubes, small diameter carbon nanotubes, and combinations thereof.
- 3. The method of Claim 1 or 2, wherein the acid medium comprises a superacid.
- 4. The method of Claim 1 or 2, wherein the acid medium comprises an oxoacid selected from the group consisting of H₂SO₄, H₃PO₄, HClO₄, and HNO₃, and combinations thereof.
- 5. The method of Claim 1 or 2, wherein the acid medium comprises H₂SO₄.
- 6. The method of Claim 1-4, or 5, wherein the acid medium comprises a persulfate species.
- 7. The method of Claim 1-5, or 6, wherein the step of functionalizing involves a functionalizing agent selected from the group consisting of carbocations, halonium ions, metal cations, carbon radicals, halogen radicals, hetero-atom radical species, metal-based radicals, dipolarophiles, and combinations thereof.
- 8. The method of Claim 1-6, or 7, wherein the step of functionalizing involves a diazonium species.
- 9. The method of Claim 8, wherein the diazonium species is generated *in situ* by reaction of an aniline species with a nitrite species.
- 10. The method of Claim 8, wherein the diazonium species is provided as a diazonium salt.
- 11. The method of Claim 8, wherein the diazonium species is generated from a triazene precursor.

WO 2005/113434 PCT/US2005/009677

12. The method of Claims 1-10, or 11 further comprising at least one post-processing step selected from the group consisting of diluting, filtering, washing, drying, and combinations thereof.

- 13. The method of Claims 1-10, or 11 further comprising the steps of:
 - a) isolating the sidewall functionalized carbon nanotubes from the acidic medium by filtering to yield isolated sidewall functionalized carbon nanotubes; and
 - b) resuspending the isolated sidewall functionalized carbon nanotubes in a solvent.
- 14. The method of Claim 13, wherein the solvent is water.
- 15. The method of Claims 1-13, or 14, wherein the functionalized carbon nanotubes have at least about 1 functional group per every 100 carbon nanotube carbons.
- 16. A method comprising the steps of:
 - a) dispersing single-wall carbon nanotubes in a superacid medium to form a dispersion;
 - b) adding aniline species and a nitrite species to the dispersion to form a reaction mixture; and
 - c) reacting the reaction mixture to form functionalized single-wall carbon nanotubes.
- 17. The method of Claim 16, wherein the single-wall carbon nanotubes have been oxidatively treated.
- 18. The method of Claim 16 or 17, wherein the single-wall carbon nanotubes are homogeneous in a characteristic selected from the group consisting of length, diameter, chirality, and combinations thereof.
- 19. The method of Claims 16-17, or 18 further comprising a step of filtering the dispersion to remove any large particles.
- 20. The method of Claims 16-18, or 19, wherein the superacid medium is selected from the group consisting of oleum, chlorosulfonic acid, triflic acid, and combinations thereof.

WO 2005/113434 PCT/US2005/009677

21. The method of Claims 16-19, or 20, wherein the aniline species comprises sulfanilic acid.

- 22. The method of Claims 16-20, or 21 further comprising a step of adding a radical source to the reaction mixture.
- 23. The method of Claim 22, wherein the radical source is selected from the group consisting of 2,2'-azo-bis-isobutyrylnitrile, benzoyl peroxide, di-tert-butylperoxide, and combinations thereof.
- 24. The method of Claims 16-22, or 23, wherein the step of reacting comprises heating and stirring.
- 25. The method of Claims 16-23, or 24 further comprising the steps of:
 - a) diluting the reaction mixture with water, subsequent to forming functionalized single-wall carbon nanotubes, to form a diluted reaction product mixture;
 - b) filtering the diluted reaction product mixture over a filter to isolate the functionalized single-wall carbon nanotubes; and
 - c) washing the isolated functionalized single-wall carbon nanotubes with a washing solvent to obtain washed functionalized single-wall carbon nanotubes.
- 26. The method of Claim 25, wherein the washing solvent is acetone.
- 27. The method of Claims 25 or 26 further comprising the steps of:
 - a) re-suspending the washed functionalized single-wall carbon nanotubes in water to form a re-suspension;
 - b) filtering the re-suspension to recover re-washed functionalized single-wall carbon nanotubes.
- 28. The method of Claims 16-26, or 27, wherein the functionalized single-wall carbon nanotubes have at least about 1 functional group per every 100 carbon nanotube carbons.